



## SYNTHESIS AND PERFORMANCE EVALUATION OF NANO-COAGULANTS IN DRINKING WATER PURIFICATION

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### Abstract

The increasing demand for clean and safe drinking water has driven research into advanced water treatment technologies. Nano-coagulants have emerged as promising materials due to their high surface area, enhanced reactivity, and efficient removal of contaminants. This paper presents a comprehensive study on the synthesis of nano-coagulants and their performance in drinking water purification. Various synthesis techniques, including sol-gel, hydrothermal, and green synthesis methods, are discussed in detail. The paper further evaluates the coagulation efficiency, turbidity removal, and heavy metal ion adsorption capabilities of nano-coagulants. Comparative analysis with conventional coagulants highlights the superior performance of nano-based materials. This study underscores the potential of nano-coagulants to revolutionize drinking water treatment processes, contributing to sustainable water management practices and addressing the growing concerns of water scarcity and contamination.

### 1. Introduction

Access to clean drinking water is a fundamental human right and a critical component of public health. However, increasing pollution and industrialization have led to the contamination of water sources, posing significant challenges to water treatment facilities. Traditional coagulants, such as alum and ferric chloride, are widely used but often suffer from limitations including sludge production, high chemical consumption, and incomplete removal of contaminants. Additionally, the residual aluminum from alum-based treatments has raised concerns about long-term health effects. Nano-coagulants, owing to their nanoscale dimensions and unique physicochemical properties, offer a promising alternative for enhancing the efficiency of water purification processes. Their ability to operate at lower dosages while achieving higher coagulation efficiency makes them attractive for widespread application in drinking water treatment.

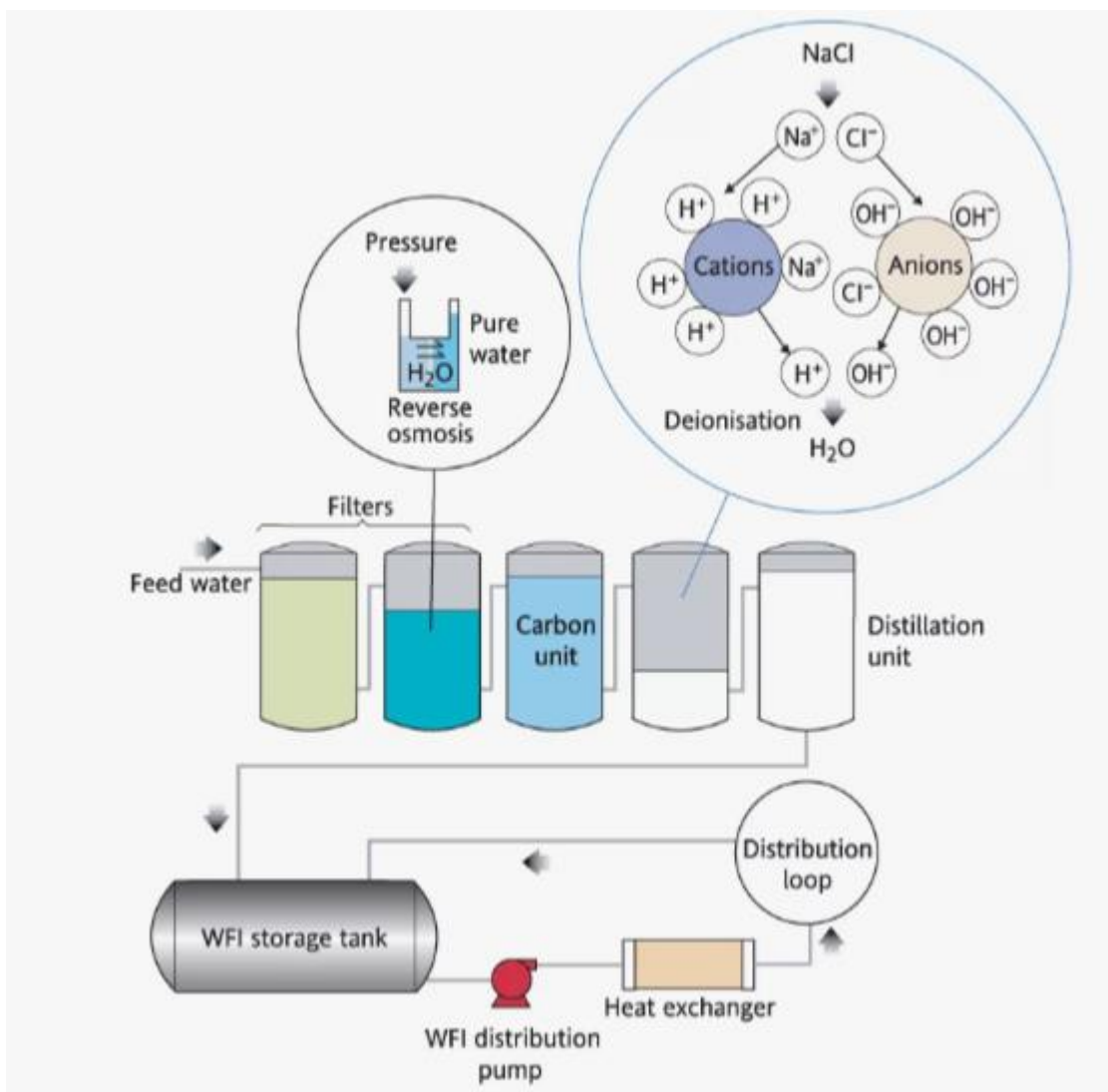
## 2. Synthesis of Nano-Coagulants

The synthesis of nano-coagulants involves multiple approaches, each with distinct advantages that influence the performance and scalability of the final product.

### 2.1 Sol-Gel Method

The sol-gel method is a widely used technique for the synthesis of nano-coagulants.

This process involves the transition of a solution into a solid gel, leading to the formation of nanoparticles. Key advantages include precise control over particle size, homogeneity, and high purity of the final product. The sol-gel process can be modified to incorporate dopants, allowing for the development of composite nano-coagulants with enhanced properties.



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## **2.2 Hydrothermal Synthesis**

Hydrothermal synthesis involves the use of high temperature and pressure to promote the crystallization of nano-coagulant materials. This method is advantageous for producing highly crystalline nanoparticles with well-defined morphologies. By adjusting the synthesis parameters, such as temperature, reaction time, and precursor concentration, researchers can tailor the particle size and surface characteristics to optimize coagulation performance. Hydrothermal synthesis is particularly beneficial for generating nanoparticles with enhanced mechanical strength and stability, essential for large-scale applications.

## **2.3 Green Synthesis**

Green synthesis leverages biological and plant-based materials to produce eco-friendly nano-coagulants. This method is gaining attention due to its sustainability and the absence of toxic reagents in the synthesis process. Plant extracts, microorganisms, and bio-waste materials are utilized to reduce metal salts, forming nano-coagulants with biocompatible surfaces. Green synthesis not only reduces environmental impact but also results in the production of nanoparticles with unique surface functionalities that enhance adsorption and coagulation properties.

## **3. Performance Evaluation of Nano-Coagulants**

The performance of nano-coagulants is assessed through a combination of laboratory experiments and field trials, focusing on key metrics such as turbidity removal, heavy metal adsorption, and microbial inactivation.

### **3.1 Turbidity Removal Efficiency**

Nano-coagulants exhibit enhanced turbidity removal due to their large surface area and high charge density. Experimental results demonstrate that nano-coagulants can achieve up to 95% turbidity reduction in highly contaminated water samples. This high efficiency is attributed to the rapid formation of dense flocs that settle quickly, reducing the duration of the coagulation process and minimizing energy consumption.

### **3.2 Heavy Metal Adsorption**

The adsorption of heavy metals such as lead, arsenic, and cadmium is significantly improved using nano-coagulants. Batch adsorption studies reveal that nano-coagulants can remove over 90% of heavy metal ions from water, surpassing the performance of conventional coagulants. The nanoscale dimensions and high surface reactivity of nano-coagulants facilitate the binding of metal ions, effectively reducing their concentrations to safe levels.

### 3.3 Comparative Analysis

A comparative analysis between nano-coagulants and conventional coagulants highlights the advantages of nano-materials in terms of faster coagulation, lower dosage requirements, and reduced sludge volume. Nano-coagulants not only improve contaminant removal efficiency but also contribute to lower operational costs and reduced environmental impact.

### 4. Conclusion

The synthesis and application of nano-coagulants represent a transformative step in the field of drinking water purification. Their superior performance in contaminant removal and environmental sustainability positions them as the next-generation solution for water treatment challenges.

Future research should focus on large-scale implementation and the development of cost-effective synthesis routes to facilitate widespread adoption. Additionally, exploring hybrid nano-coagulants that combine multiple functionalities, such as antimicrobial properties and pollutant degradation, could further enhance the effectiveness of water purification systems.

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